



# 深圳成光兴光电技术股份有限公司

SHENZHEN CGX OPTOELECTRONIC TECHNOLOGY, INC.

Company Name : \_\_\_\_\_

产 品 \_\_\_\_\_

Part Number: **CGX-5050IRPC/3D14A120**

Sample Date:

| APPROVED SIGNATURES ( ) |    |  |
|-------------------------|----|--|
|                         | 品保 |  |
|                         |    |  |

:

| APPROVED SIGNATURES ( ) |  |    |
|-------------------------|--|----|
|                         |  | 品保 |
|                         |  |    |

请贵司确认回传，谢谢！

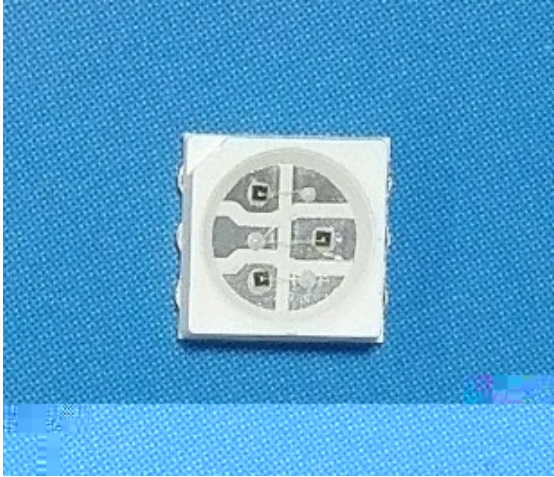
Add 龙华新区观澜章阁村宝观科技园 B 栋

TEL: 86-755-66631006 FAX: 86-755-61899639

E-mail: [szcgx@szcgx.com](mailto:szcgx@szcgx.com) Http: [www.szcgx.com](http://www.szcgx.com)



## SMD Reflector Infrared LED



## Features

- ◆ Compact emitter size
- ◆ High luminous efficiency
- ◆ Luminous angle: 120°
- ◆ Suitable for vapor-phase reflow, Infrared reflow and wave solder processes
- ◆ Computable with automatic placement equipment
- ◆ Available on tape and reel
- ◆ Electrically neutral thermal path
- ◆ RoHS-compliant

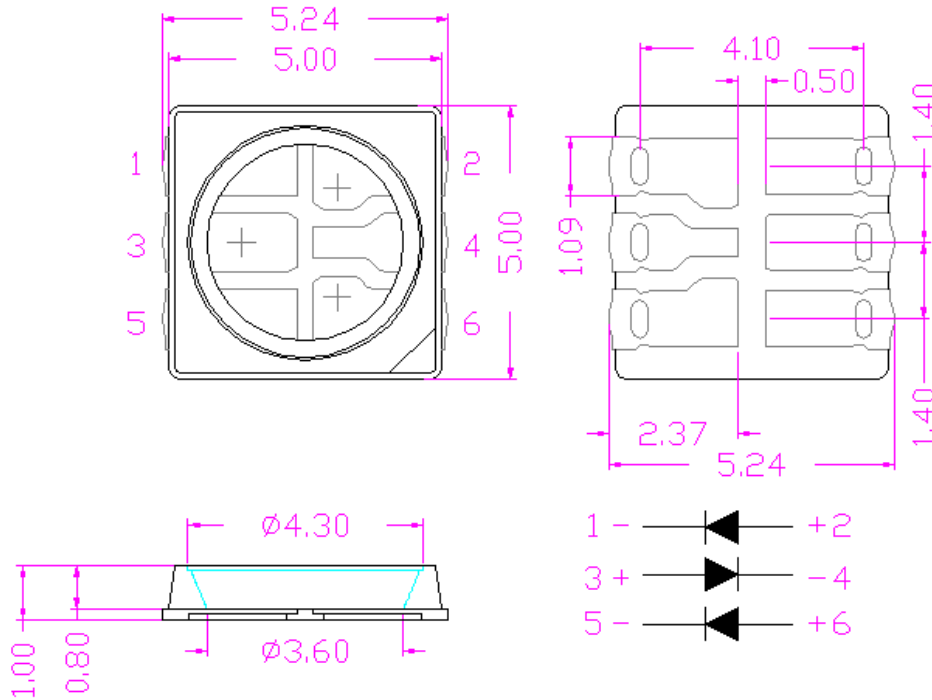
## Applications

- ◆ Infrared illumination for cameras
- ◆ Surveillance system
- ◆ Machine vision system
- ◆ CCTV
- ◆ Wireless communication



**Package Dimension**

Package Dimension



- Notes: 1、 All dimensions are in millimeters.  
 2、 Tolerance is  $\pm 0.25$ mm unless otherwise noted.

**Device Selection Guide**

| Chip Materials | Lens Color  |
|----------------|-------------|
| GaAlAs         | Water clear |



## Absolute Maximum Ratings at Ta=25°C

| Parameter   | Symbol    | MAX                         | Unit |
|---|-----------|-----------------------------|------|
| Power Dissipation at(or below) 25°C free air temperature    | $P_d$     | 800                         | mW   |
| Peak Forward Current<br>(1/10 Duty Cycle,0.1ms Pulse Width) | $I_{FP}$  | 1.0                         | A    |
| Continuous Forward Current                                  | $I_F$     | 160                         | mA   |
| Reverse Voltage   | $V_R$     | 5                           | V    |
| Operating Temperature Range                                 | $T_{opr}$ | -40°C to +85°C              |      |
| Storage Temperature Range                                   | $T_{stg}$ | -40°C to +100°C             |      |
| Reflow soldering temperature Max                            | $T_{sol}$ | 220°C for $\leq 10$ seconds |      |

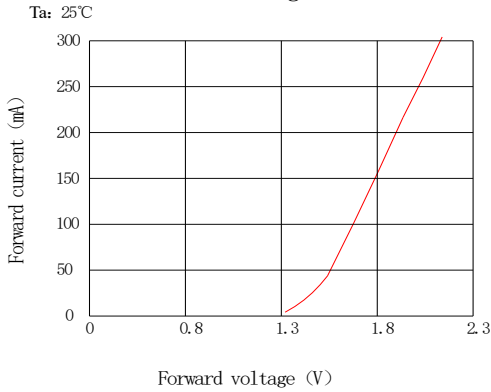
## Electrical Optical Characteristics at Ta=25°C

| Parameter                | Symbol          | Min  | Typ  | Max   | Uni     | Test Condition |
|--------------------------|-----------------|------|------|-------|---------|----------------|
| Radiant Intensity        | $E_e$           | 20   | 30   | ----- | Mw/sr   | $I_F=160mA$    |
| Viewing Angle            | $2\theta_{1/2}$ | ---- | 120  | ----- | Deg     |                |
| Peak Emission Wavelength | $\lambda_p$     | 840  | 855  | 865   | nm      | $I_F=160mA$    |
| Spectral Line Half-Width | $\Delta\lambda$ | ---- | 40   | ----  | nm      | $I_F=160mA$    |
| Forward Voltage          | $V_F$           | 1.4  | 1.7  | 2.0   | V       | $I_F=160mA$    |
| Reverse Current          | $I_R$           | ---- | ---- | 10    | $\mu A$ | $V_R=5V$       |

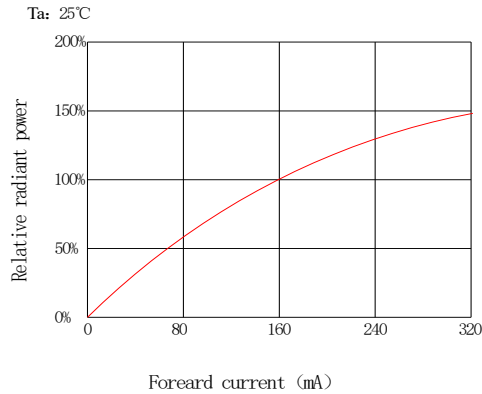


## Typical Electro-Optical Characteristics Curve

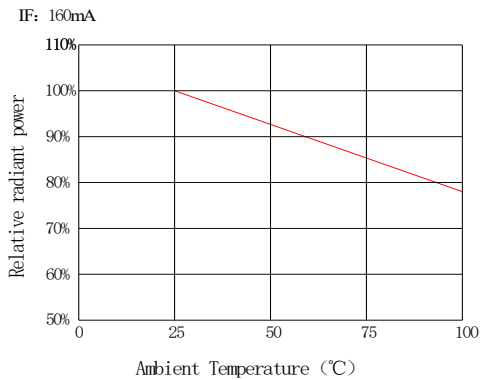
Forward current Vs.  
Forward voltage



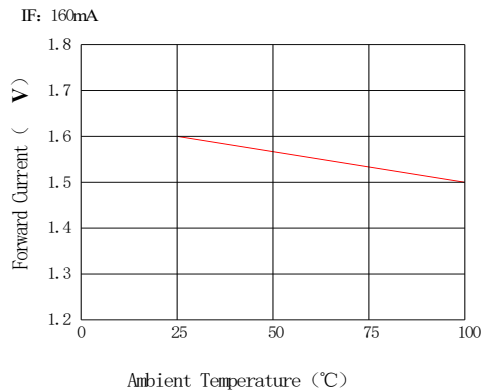
Relative Radiant power  
vs. Forward Current



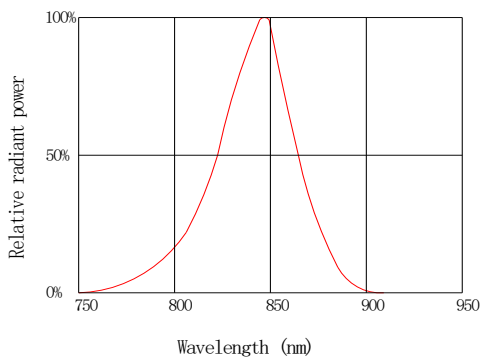
Relative Radiant power  
vs. Ambient Temperature



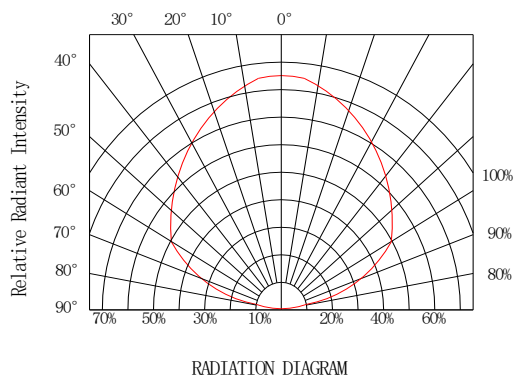
Forward Voltage vs.  
Ambient Temperature



Spectral Distribution



Relative Radiant Intensity  
vs. Angular Displacement

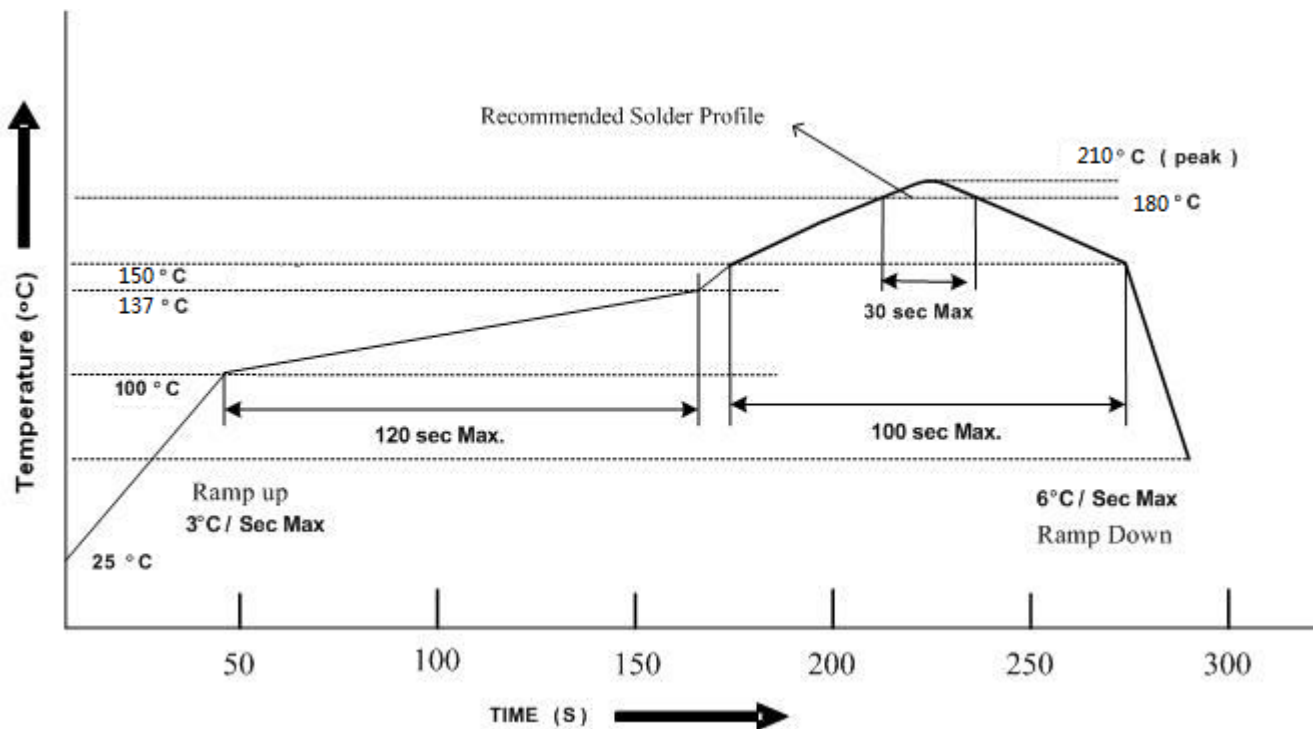




## Reflow Soldering Characteristics

For Reflow Process

1. 2835 series are suitable for SMT processes.
2. Curing of glue in oven must be according to standard operation flow processes.



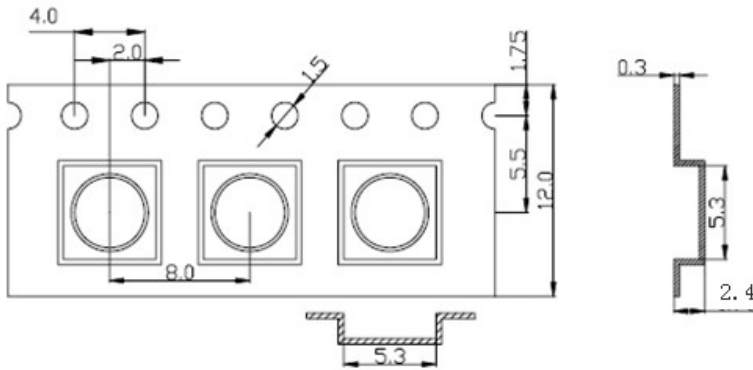
3. Reflow soldering should not be done more than twice.
4. In soldering process, stress on the LEDs during heating should be avoided.
5. **Suggested the use of low melting point solder paste (153°C low temperature lead-free solder paste)**, because the external temperature is low for a LED damage smaller, external temperature higher LED on the destructive force of the.



## Package Dimensions

Carrier Tape Dimensions:

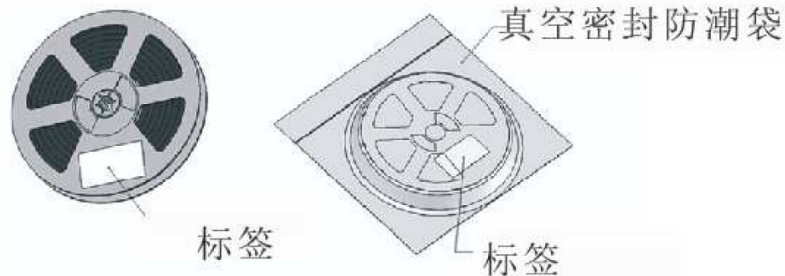
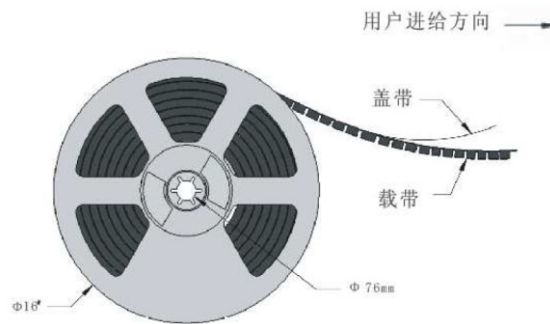
Loaded quantity 2000 PCS per reel.



Note: 1. Dimensions are in millimeters

2. The tolerances unless mentioned is  $\pm 0.1\text{mm}$

## Moisture Resistant Packaging





## Reliability test items and test conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD (group of permitted defect rate): 10%

| No. | Item                               | Test Conditions                               | Test Hours/<br>Cycles | Sample<br>Sizes | Ac/Re | Reference Standard          |
|-----|------------------------------------|---|-----------------------|-----------------|-------|-----------------------------|
| 1   | REFLOW Soldering                   | Temp. : 225°C 5°C                             |                       | 22PCS           | 0/1   | JEITA ED-4701<br>300 302    |
| 2   | Temperature Cycle                  | H : +100°C 15min<br>~5 min<br>L : -40°C 15min | 100Cycles             | 22PCS           | 0/1   | JEITA ED-4701<br>100 305    |
| 3   | Thermal Shock                      | H : +100°C 5min<br>~ 10 sec<br>L : -40°C 5min | 100Cycles             | 22PCS           | 0/1   | MIL-STD-202G                |
| 4   | High Temperature<br>Storage        | Temp. : 100°C                                 | 1000Hrs               | 22PCS           | 0/1   | JEITA ED-4701<br>200 201    |
| 5   | Low Temperature<br>Storage         | Temp. : -40°C                                 | 1000Hrs               | 22PCS           | 0/1   | JEITA ED-4701<br>200 202    |
| 6   | DC Operating Life                  | IF = 160 mA                                   | 1000Hrs               | 22PCS           | 0/1   | Tested with CGX<br>standard |
| 7   | High Temperature/<br>High Humidity | 85°C/RH85%                                    | 1000Hrs               | 22PCS           | 0/1   | JEITA ED-4701<br>100 103    |

Notes: Failure Judgement Criteria:  $IR \geq U \times 2$   $Ie \leq L \times 0.8$   $VF \geq U \times 1.2$

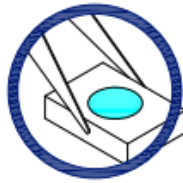
U: Upper Specification Limit L: Lower Specification Limit



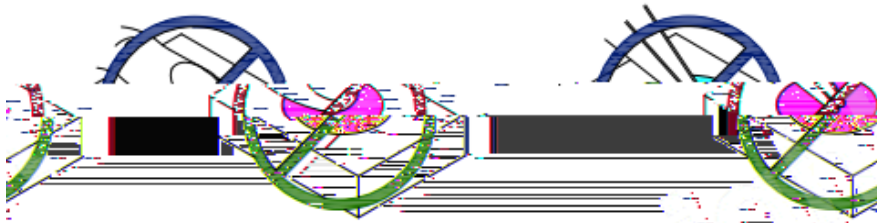
## Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, As a result, special handling precautions need to be observed during assembly using epoxy encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

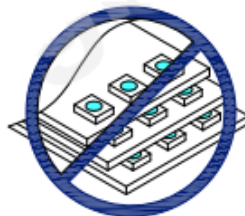
1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.

- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.

- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.

